

TECHNICAL DATA SHEET

INDL SILICONE HR 650 ALUMINUM

DESCRIPTION:

Indl Silicone HR 650 Aluminum is a high heat resisting aluminum finish based on pure silicone resin that could withstand up to 650°C / 1,200°F continuous service temperature. It is applied directly to a blast cleaned steel substrate.

USE:

For smoke stacks, boiler, engine exhaust manifold, engine block, hot pipes, radiator and other similar applications.

COLOR:

Silver or Aluminum

PRODUCT DENSITY:

 1.00 ± 0.05

SOLID VOLUME:

31.0 %

RECOMMENDED DFT:

25-30 microns / coat

THEORETICAL SPREAD RATE:

approx. 10-12 sq.m./ liter

DRYING TIME:

Dry hard: 1 hour when heated to 200°C

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APPLICATION:







Brush

Roller Sp

Applied usually without thinning. Apply one coat at normal atmospheric condition to blast cleaned steel substrate. Suspend painting when surface temperature is above 50°C/125°F and above.

REDUCER:

Island 006 Paint Thinner

SURFACE PREPARATION:

New Steel:

Sandblast to Sa 2.5 or power tool cleaning to St-3 to remove mill scales or corrosion. For optimum metal protection sandblast is highly recommended.

For Maintenance:

Spot repair by sandblast or power tool corroded or damaged area. Scrape loose paint; intact and sound portion be cleaned, free of salt deposits and other barriers. Let dry before coating.

PACKAGING:

4 Liter lithographed round cans

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