

INDL SILICONE HR 400U UNDERCOAT

DESCRIPTION :

Indl Silicone HR 400U Undercoat is a high heat resisting undercoat based on silicone resin that could withstand up to 400°C / 750°F continuous service temperature. Applied directly to blast cleaned steel substrate.

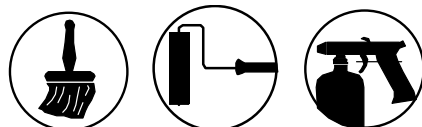
USE :

Undercoat for furnace, boilers, exhaust, stock and other industrial and marine environment.

COLOR :

Gray

APPLICATION :



Brush

Roller

Spray

Applying one coat at normal atmosphere condition.

Suspend painting when surface temperature is 50°C / 125°F and above. Normally applied without reduction.

REDUCTION :

Island 006 Paint Thinner for clean up.

PHYSICAL PROPERTIES :

Product Density : 1.09±0.01

Volume Solid : 36.0%

Recommended DFT : 30 microns / coats

DRYING TIME :

Dry hard : 1 hour when heated to 200°C

THEORETICAL COVERAGE :

Approximately 12 sq.m. / liter

SURFACE PREPARATION :

New Steel :

Sandblast to Sa 2.5 or power tool cleaning to St-3 to remove mill scale or corrosion. For optimum metal protection sandblast is recommended.

For Maintenance :

Spot repair by sandblast or power tool corroded or damaged area. Scrape loose paints ; intact and sound portion be cleaned free of salt deposits and other barriers. Let dry before coating.

SUBSEQUENT COAT :

Silicone HR 400 Aluminum

PACKAGING :

4L lithographed round can

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